

Work Processes Schedule

UPHOLSTERER, INSIDE

RAPIDS: 0606N

O*NET/SOC: 51-6093.00

REVISION DATE: 12/2014

Demonstrate knowledge and skills for qualifying as Journeyman. Applicable Job Qualification Requirements will be used as a guide in performing tasks and demonstrating knowledge in the following areas. Actual work time must be recorded in the Work Experience Log.

Applicable Ratings/MOS

USMC MOS 1169, 6048

USCG AST

USN BM, HT, PR

Related Instruction

Any trade related schools/courses totaling 432 hours.

Additional Requirement

None

Total Hours: **6000**

Skill	Description	Hours
A	<p>REUPHOLSTERING</p> <p>Remove covering from article to be reupholstered without damage to article and without removing material unnecessarily.</p>	500
B	<p>WEBBING</p> <p>Tack webbing to frame; set springs uniformly on webbing; pad or stuff seats and back over furniture with upholstery fabric; make loose cushion as necessary.</p>	3400
C	<p>WOODWORK AND HARDWARE REPAIR</p> <p>Make such repairs and replacements as necessary to woodwork and hardware on article to be reupholstered.</p>	700
D	<p>MEASURE, MARK, AND CUT THE MATERIALS SELECTED</p> <p>Arrange patterns and make all necessary allowances for tucking, lapping, padding, shrinking, etc., so as to yield the best artistic effect and at the same time involve the least possible wastage of material.</p>	500
E	<p>COMPUTE PRICE ESTIMATES OF COST OF JOB</p> <p>After having made a careful analysis of all requirements and having determined from measurements (including all necessary allowances) the material needed.</p>	500
F	<p>DISPLAY AND DESIGN ILLUSTRATIONS</p> <p>At customer's home or in workshop display and design illustrations from which</p>	400

customers may make selection; assist customer in making selection.

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