**UPHOLSTERER**

**RAPIDS: 0606D** | **O*NET/SOC: 51-6093.00** | **REVISION DATE: 09/2019**

**TRADE DESCRIPTION:** Make, repair, or replace upholstery for household furniture or transportation vehicles.

**TASK PERFORMANCE:** Demonstrate knowledge and skills for qualifying as Journeyman. Applicable Job Qualification Requirements will be used as a guide in performing tasks and demonstrating knowledge in the following skill areas. Actual work time must be recorded in the Work Experience Log; each skill area must be completed.

### Applicable Ratings/MOS/NEC

**USMC MOS:** 6048

**USCG:** AST

**USN:** PR

**USA MOS:** 92R

**Related Instruction:**

Trade related On-The-Job-Training (OJT) or Any Trade related schools/courses totaling 144 or more hours.

**Additional Requirement:**

None

**Total Hours:** 2000

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<tr>
<th>Skill</th>
<th>Description</th>
<th>Hours</th>
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<tbody>
<tr>
<td>A</td>
<td>REUPHOLSTERING</td>
<td>600</td>
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</table>
- Remove covering, webbing padding, or defective springs from work pieces, using hand tools such as hammers and tack pullers.
- Operate sewing machines or sew upholstery by hand to seam cushions and join various sections of covering material.
- Sew rips or tears in material, or create tufting, using needles and thread.
- Fit, install, and secure material on frames, using hand tools, power tools, glue, cement, or staples.

**B WEBBING**
- Stretch webbing and fabric, using webbing stretchers.
- Interweave and fasten strips of webbing to the backs and undersides of furniture, using small hand tools and fasteners.
- Adjust or replace webbing, padding, or springs, and secure them in place.
- Attach fasteners, grommets, buttons, buckles, ornamental trim, and other accessories to covers or frames, using hand tools.
- Attach bindings or apply solutions to edges of cut material to prevent raveling.

**C MEASURE, MARK, AND CUT SELECTED MATERIALS**
- Measure and cut new covering materials, using patterns and measuring and cutting instruments, following sketches and design specifications.
- Draw cutting lines on material following patterns, templates, sketches, or blueprints, using chalk, pencils, paint, or other methods.
- Design upholstery cover patterns and cutting plans, based on sketches, customer descriptions, or blueprints.

**D ADMINISTRATION AND COST ESTIMATES OF JOB**
- Discuss upholstery fabrics, colors, and styles with customers, and provide cost estimates.
- Read work orders, and apply knowledge and experience with materials to determine types and amounts of materials required to cover work pieces.
- Maintain records of time required to perform each job.