

# UPHOLSTERER

RAPIDS: 0606D

O\*NET/SOC: 51-6093.00

REVISION DATE: 09/2019

**TRADE DESCRIPTION:** Make, repair, or replace upholstery for household furniture or transportation vehicles.

**TASK PERFORMANCE:** Demonstrate knowledge and skills for qualifying as Journeyman. Applicable Job Qualification Requirements will be used as a guide in performing tasks and demonstrating knowledge in the following skill areas. Actual work time must be recorded in the Work Experience Log; each skill area must be completed.

## Applicable Ratings/MOS/NEC

USMC MOS: 6048

USCG: AST

USN: PR

USA MOS: 92R

## Related Instruction:

Trade related On-The-Job-Training (OJT) or Any Trade related schools/courses totaling 144 or more hours.

## Additional Requirement:

None

Total Hours: **2000**

Skill	Description	Hours
A	REUPHOLSTERING	600

	<ul style="list-style-type: none"> <li>-- Remove covering, webbing padding, or defective springs from work pieces, using hand tools such as hammers and tack pullers.</li> <li>-- Operate sewing machines or sew upholstery by hand to seam cushions and join various sections of covering material.</li> <li>-- Sew rips or tears in material, or create tufting, using needles and thread.</li> <li>-- Fit, install, and secure material on frames, using hand tools, power tools, glue, cement, or staples.</li> </ul>	
<b>B</b>	<p><b>WEBBING</b></p> <ul style="list-style-type: none"> <li>-- Stretch webbing and fabric, using webbing stretchers.</li> <li>-- Interweave and fasten strips of webbing to the backs and undersides of furniture, using small hand tools and fasteners.</li> <li>-- Adjust or replace webbing, padding, or springs, and secure them in place.</li> <li>-- Attach fasteners, grommets, buttons, buckles, ornamental trim, and other accessories to covers or frames, using hand tools.</li> <li>-- Attach bindings or apply solutions to edges of cut material to prevent raveling.</li> </ul>	<b>500</b>
<b>C</b>	<p><b>MEASURE, MARK, AND CUT SELECTED MATERIALS</b></p> <ul style="list-style-type: none"> <li>-- Measure and cut new covering materials, using patterns and measuring and cutting instruments, following sketches and design specifications.</li> <li>-- Draw cutting lines on material following patterns, templates, sketches, or blueprints, using chalk, pencils, paint, or other methods.</li> <li>-- Design upholstery cover patterns and cutting plans, based on sketches, customer descriptions, or blueprints.</li> </ul>	<b>800</b>
<b>D</b>	<p><b>ADMINISTRATION AND COST ESTIMATES OF JOB</b></p> <ul style="list-style-type: none"> <li>-- Discuss upholstery fabrics, colors, and styles with customers, and provide cost estimates.</li> <li>-- Read work orders, and apply knowledge and experience with materials to determine types and amounts of materials required to cover work pieces.</li> <li>-- Maintain records of time required to perform each job.</li> </ul>	<b>100</b>